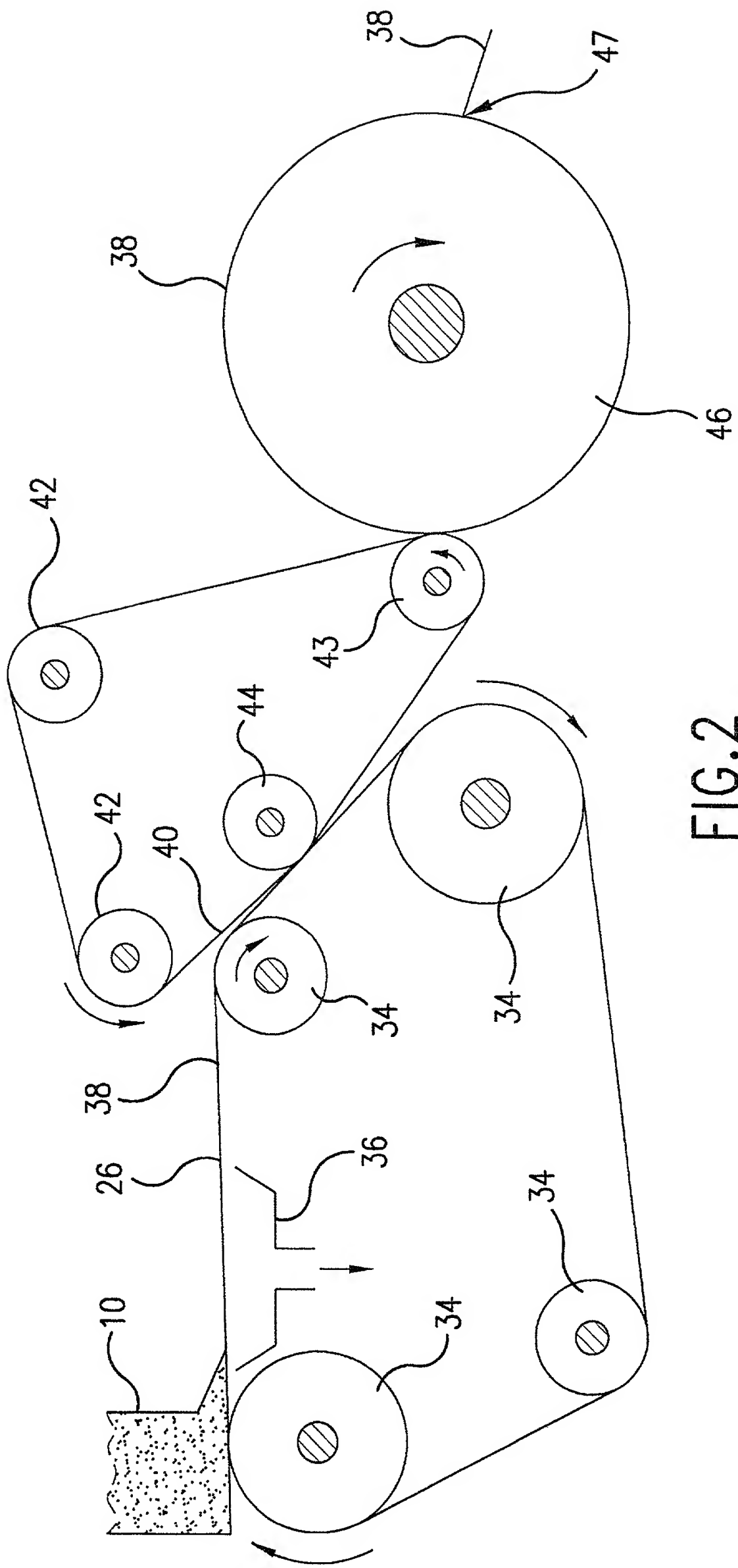


FIG. 1



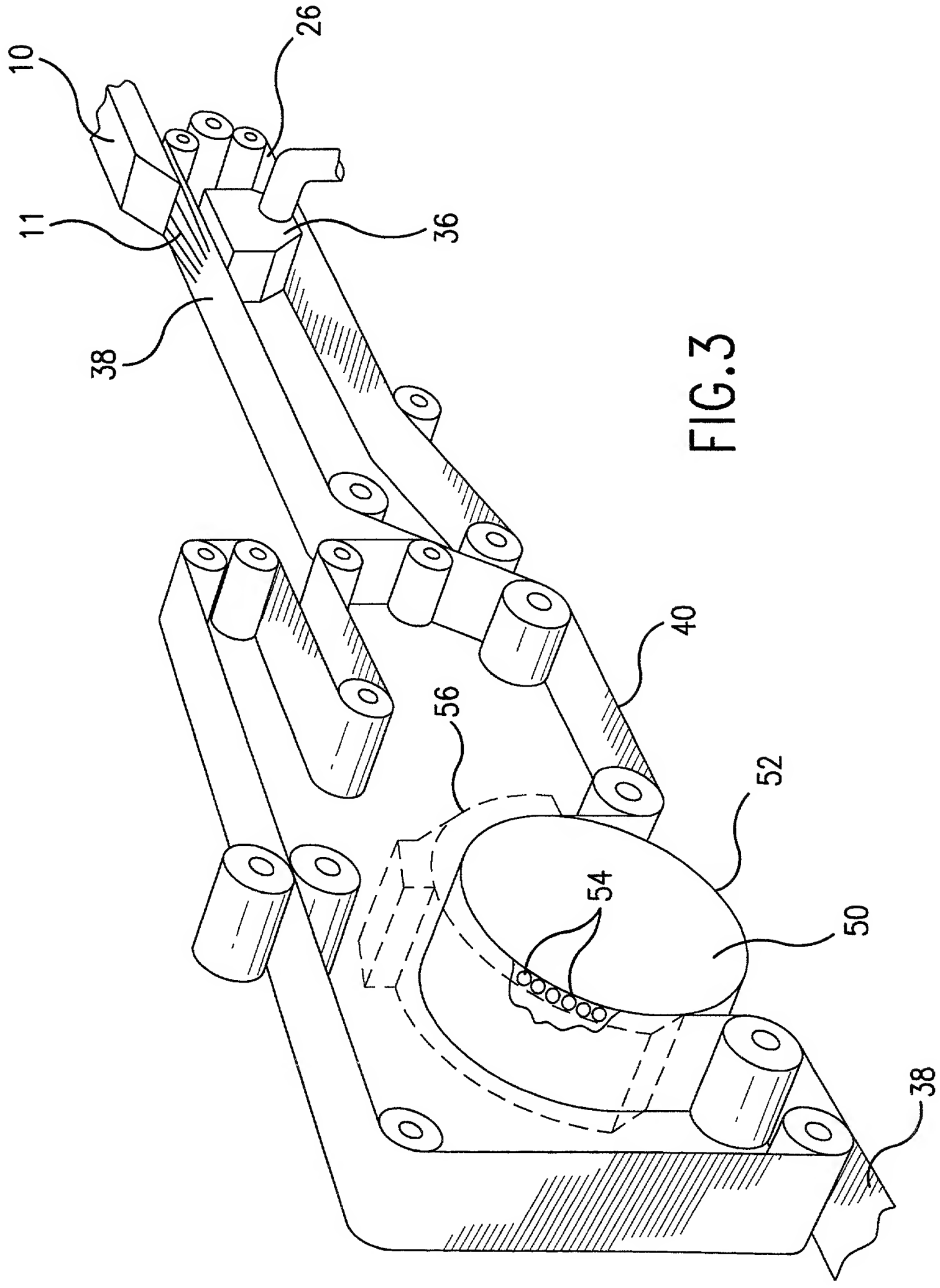


FIG. 3

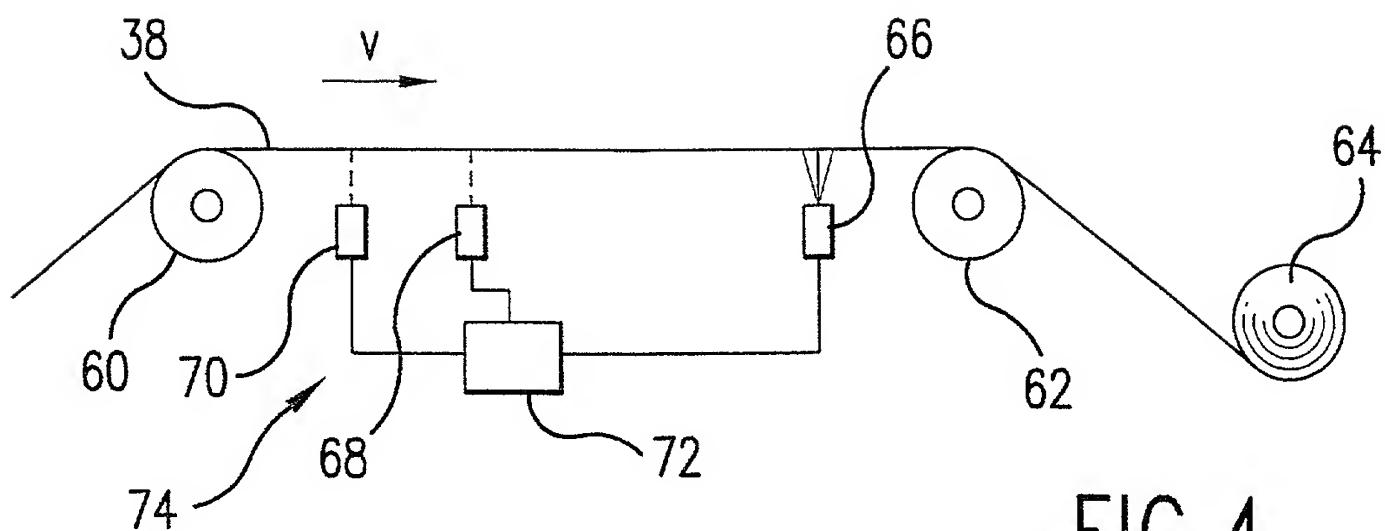


FIG. 4

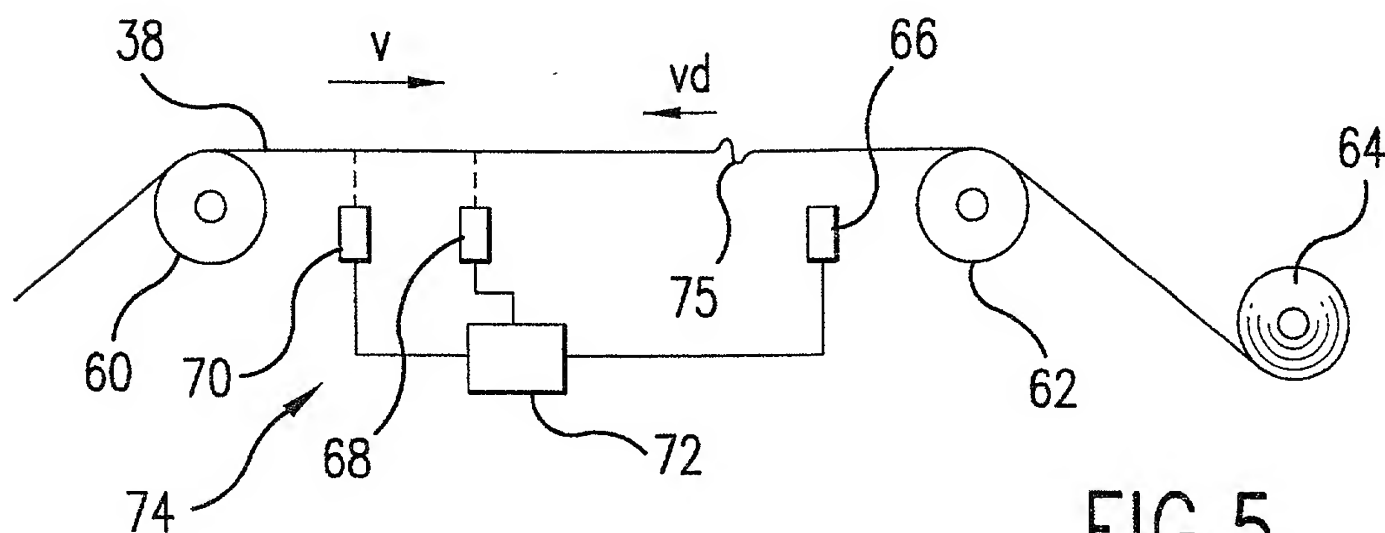


FIG. 5

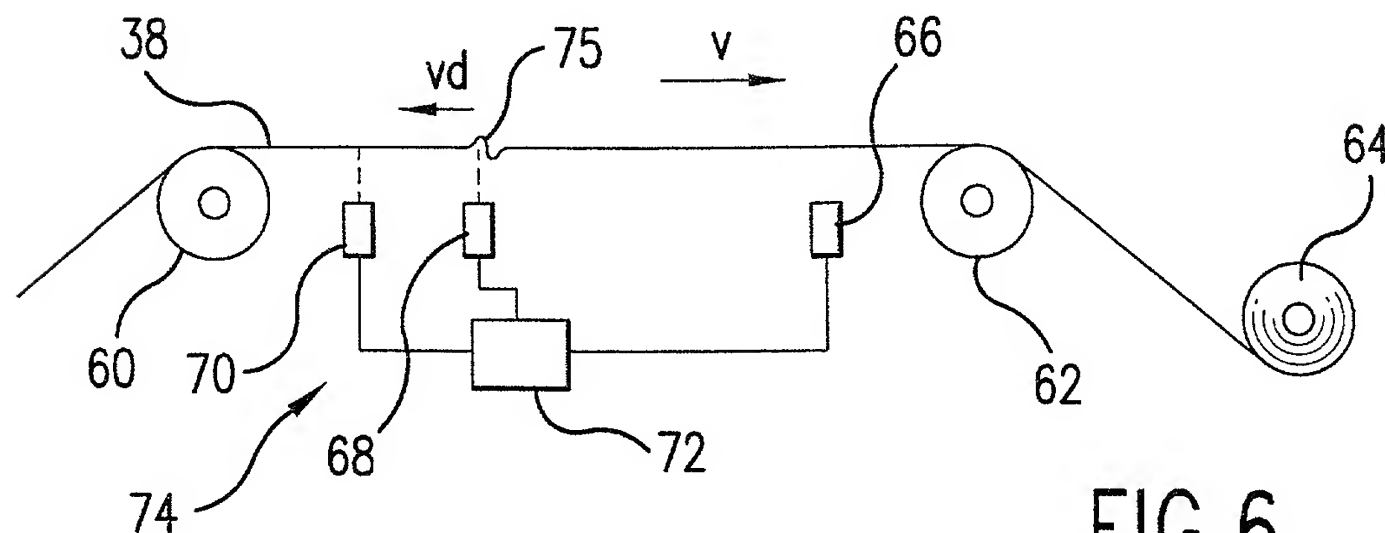


FIG. 6

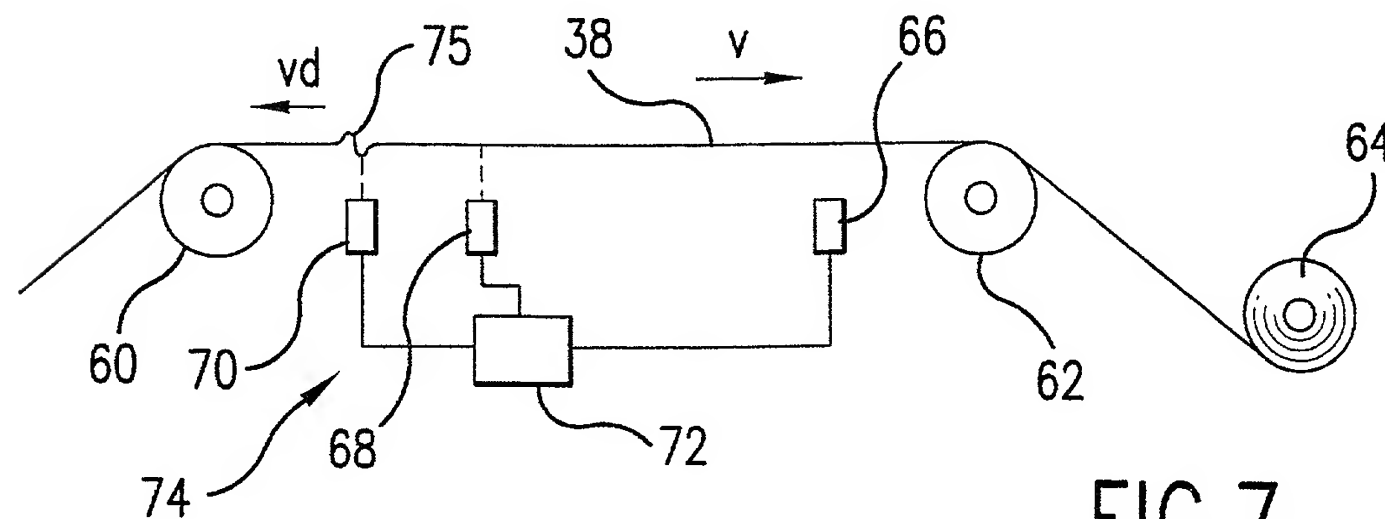


FIG. 7

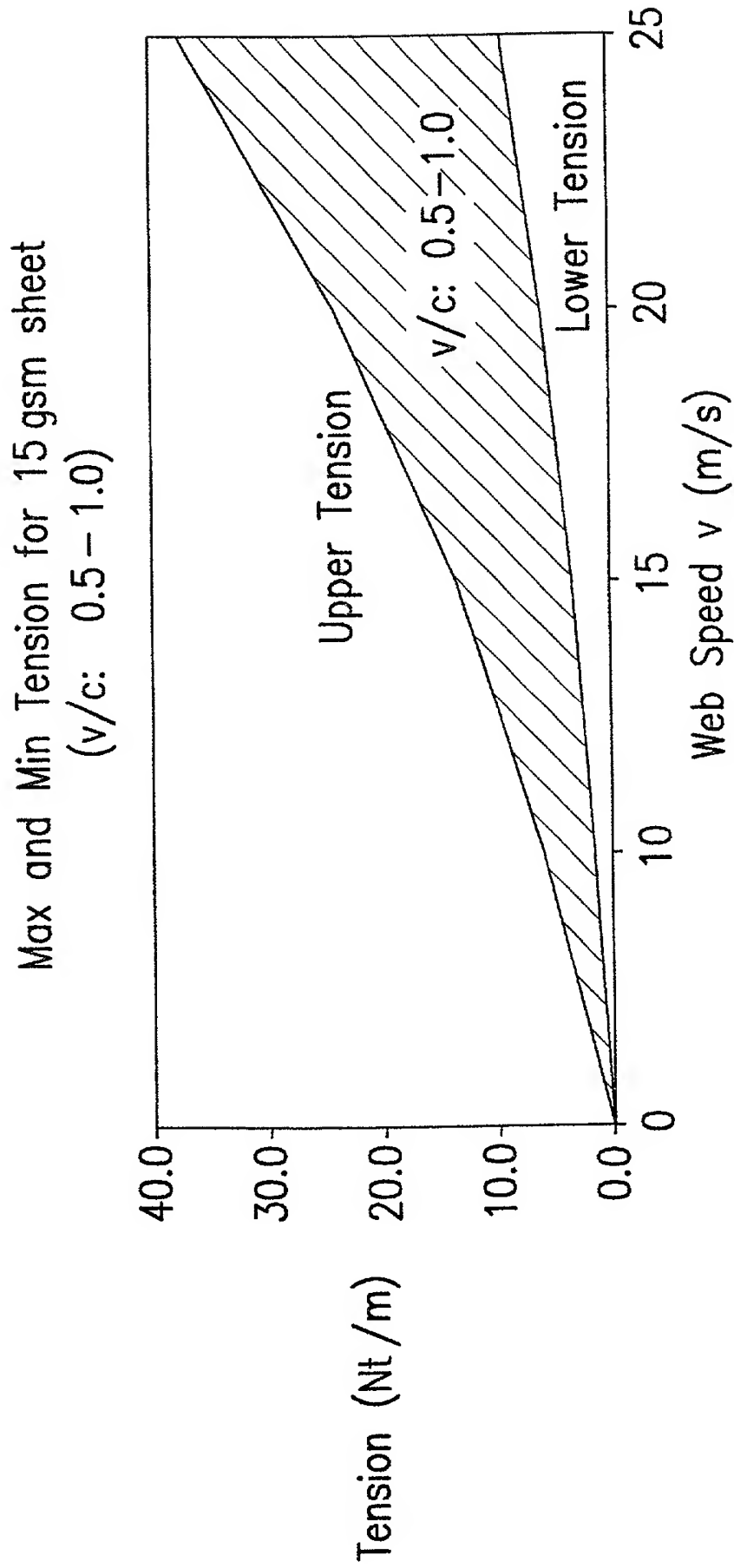


FIG.8

Tension during a turn — up with Hercobond addition on Tissue Machine #1.

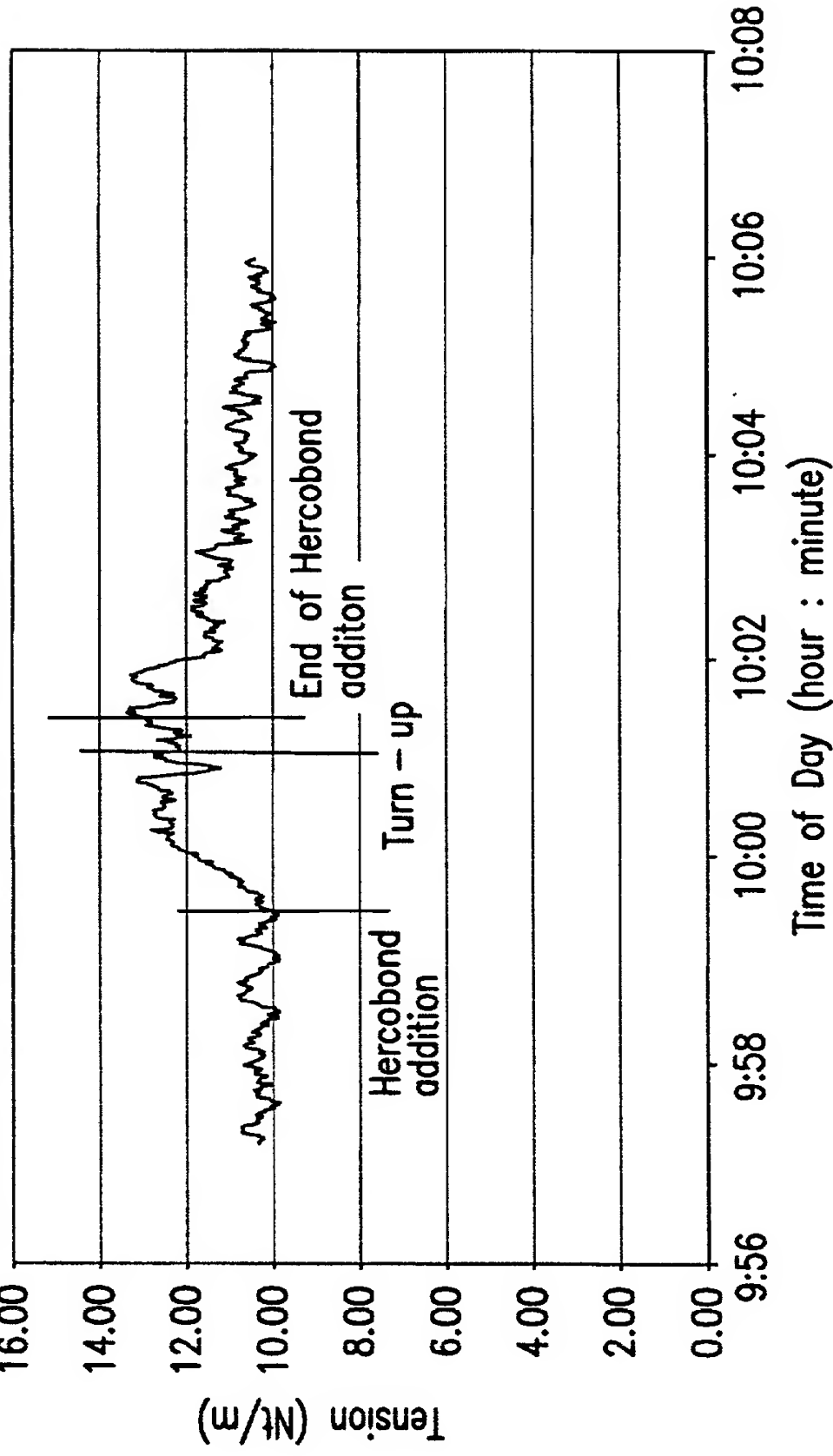


FIG.9

Tension during a turn – up without Hercobond on Tissue Machine #1.

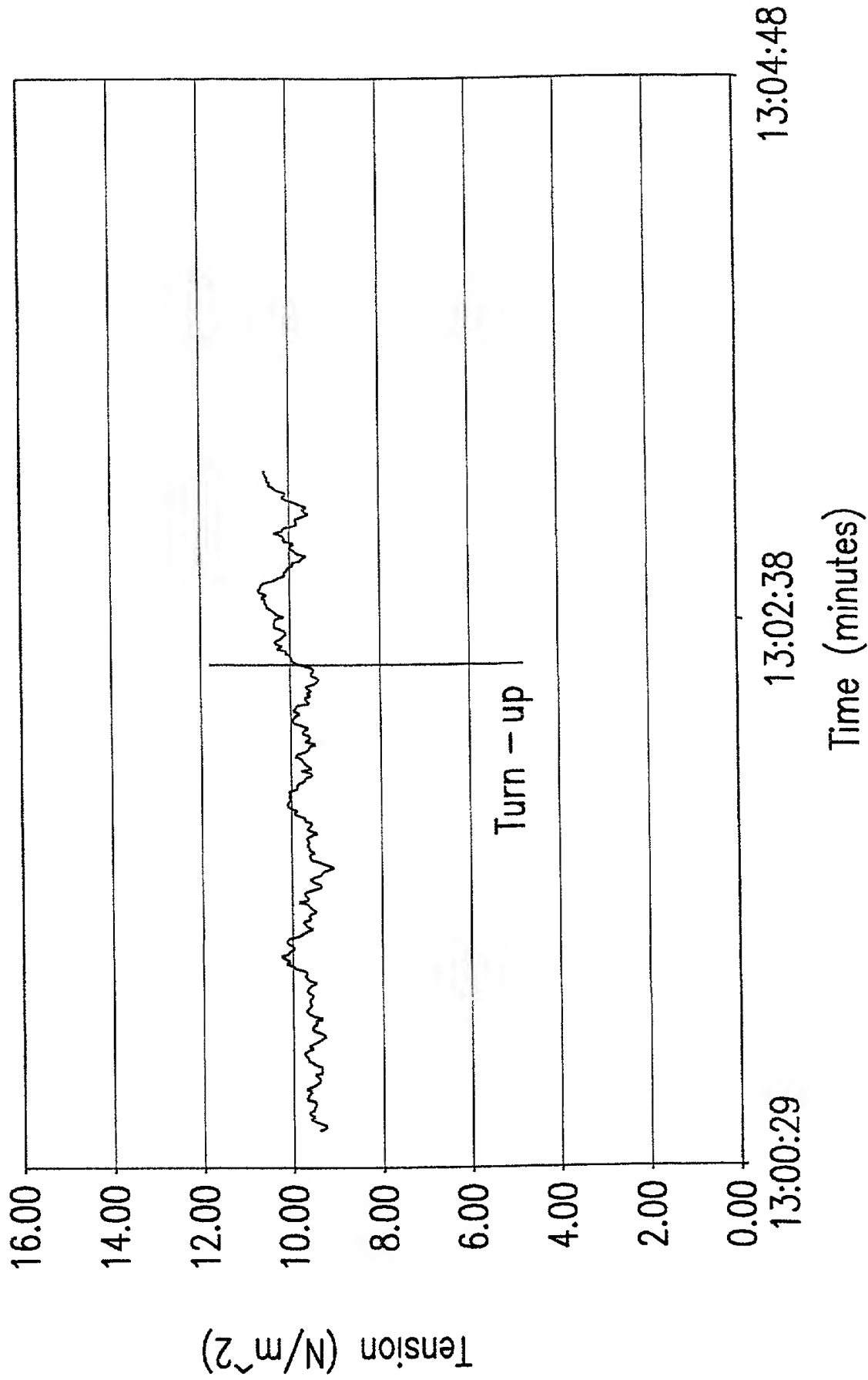


FIG.10

Changes in tension from different crepe ratios on Tissue Machine #1.

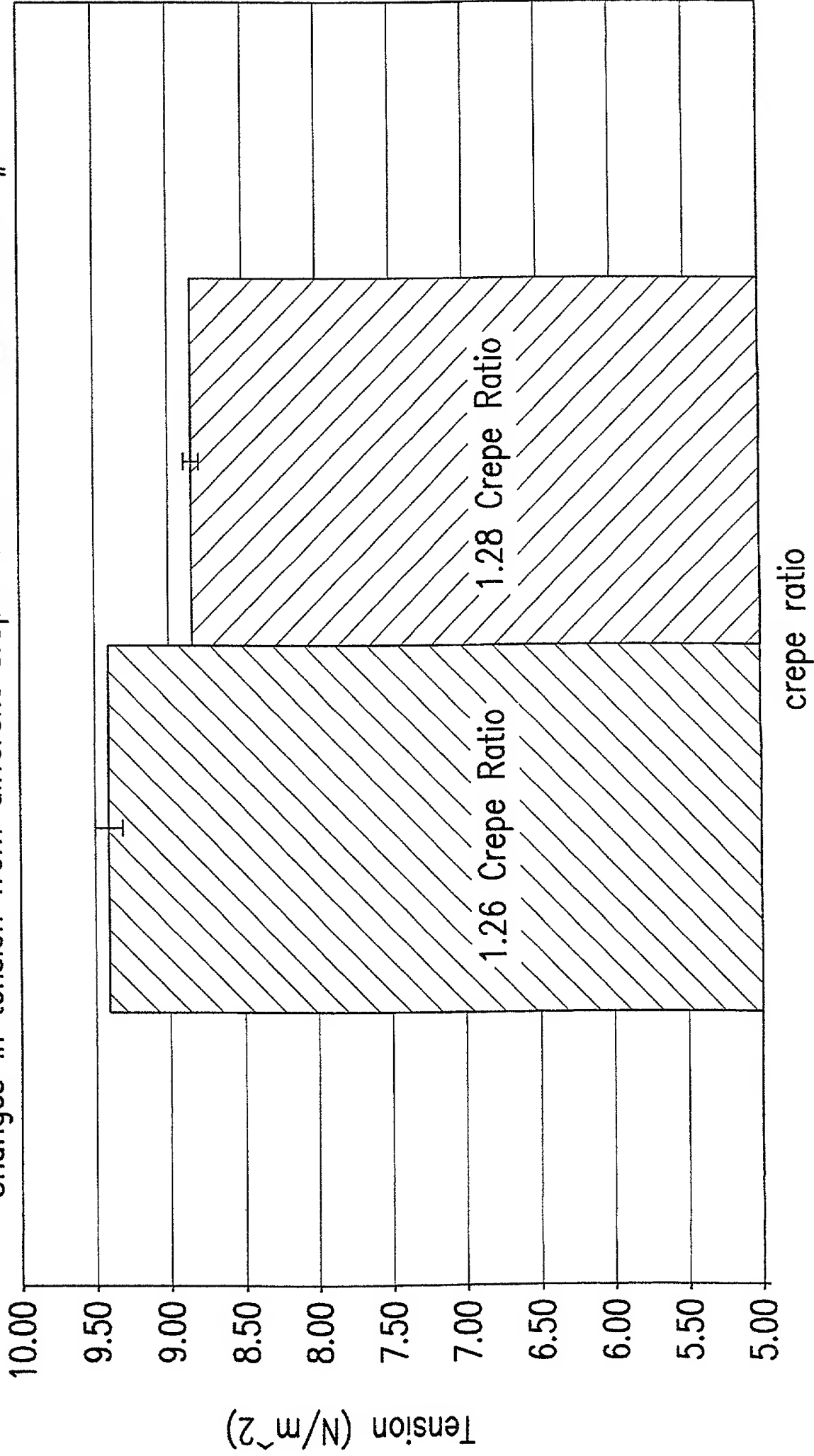


FIG.11



CD profile under Tissue Machine #1.

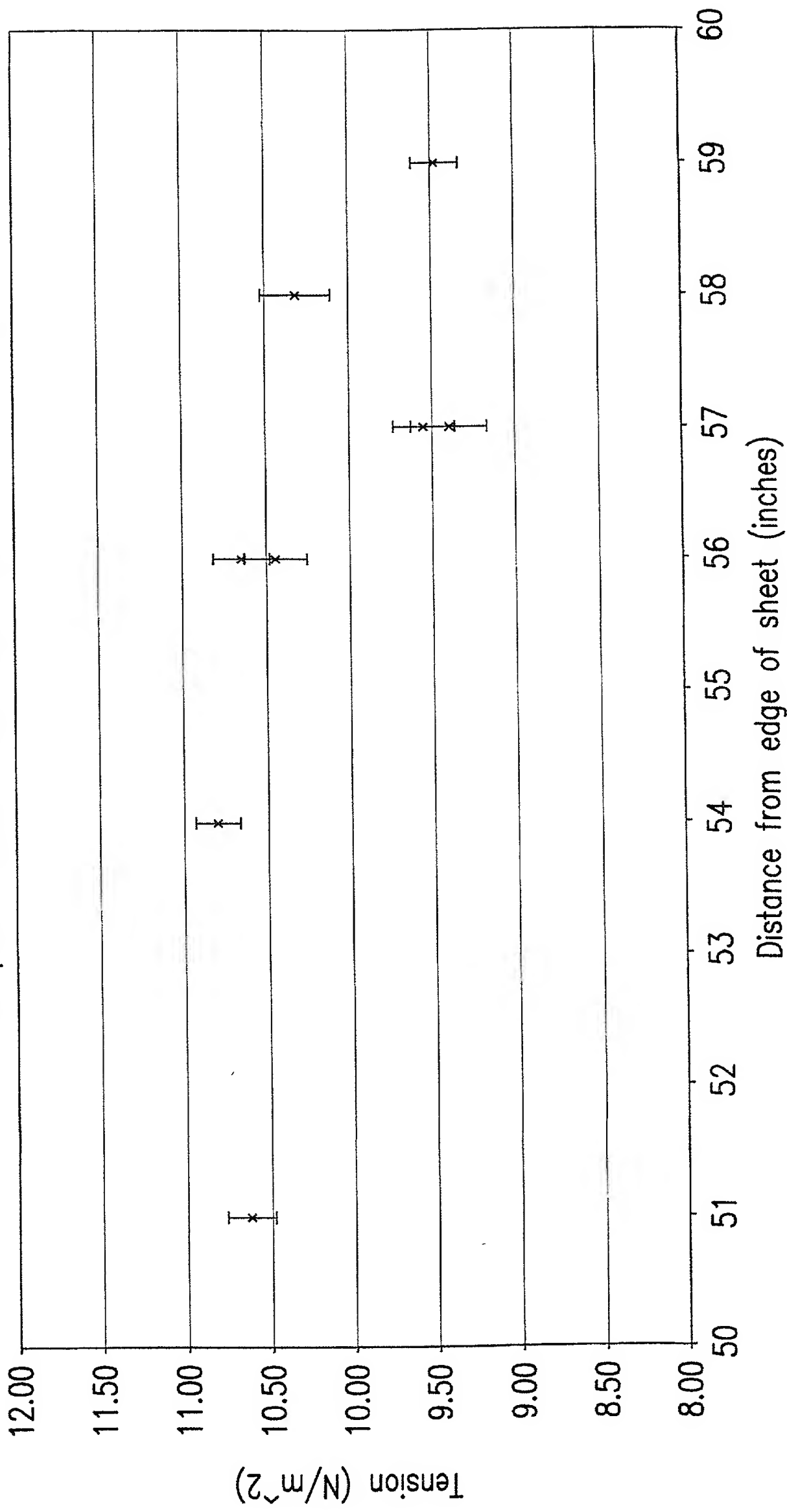


FIG.12

Tension measure through a continuous softroll on Tissue Machine #1.

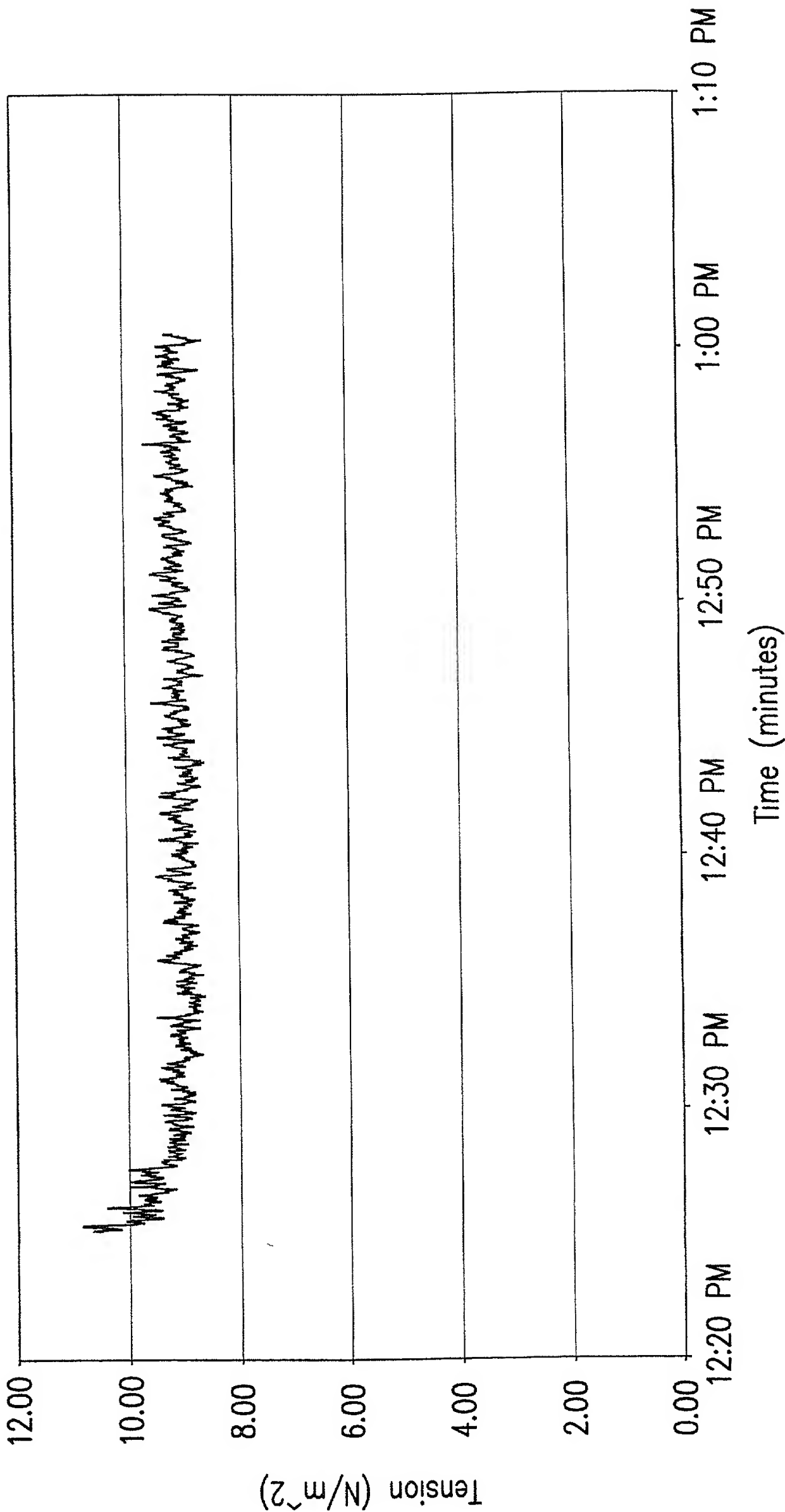


FIG.13

Tension measured with the DDWS foil raised and retracted on Tissue Machine #1.

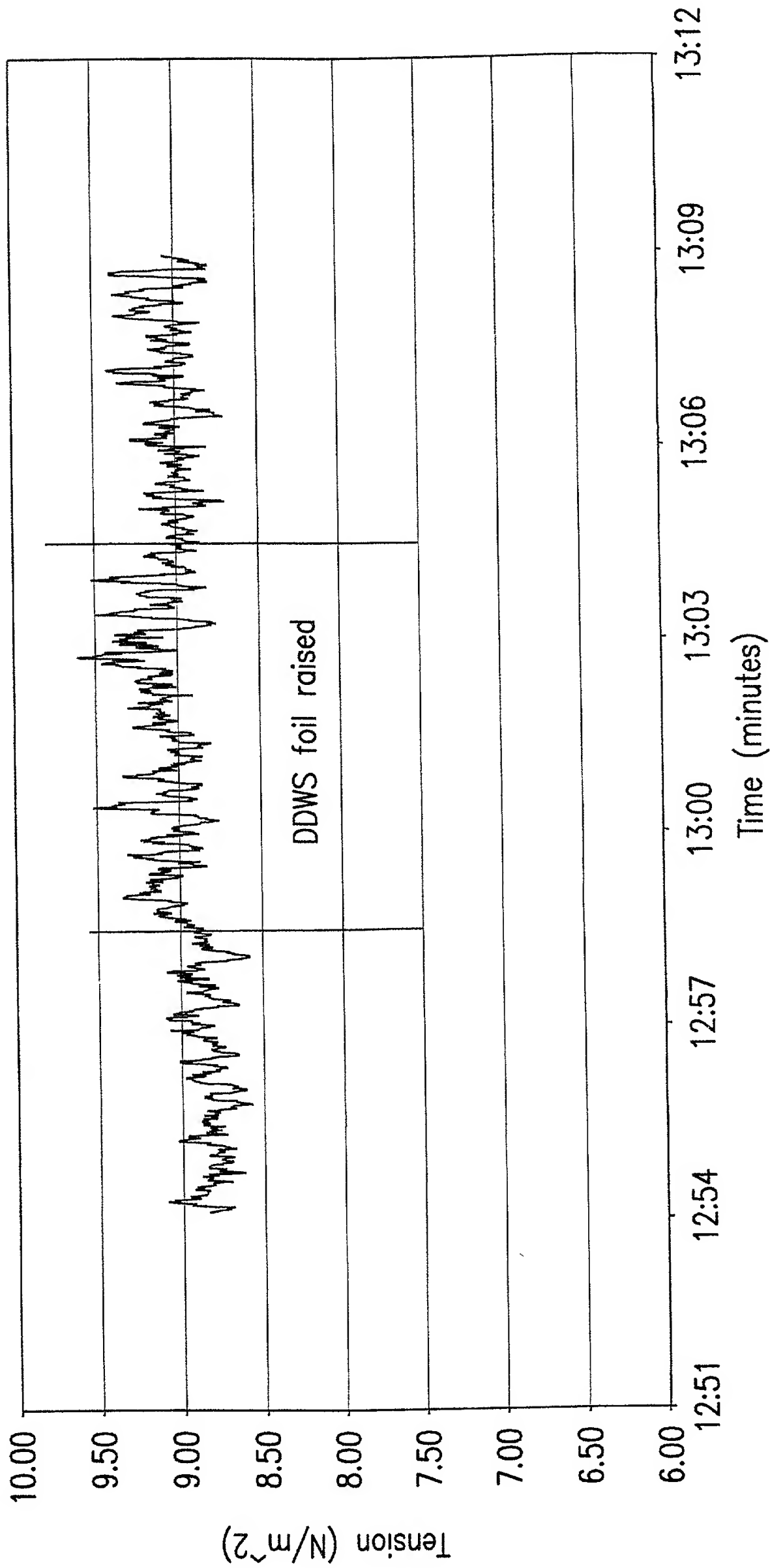


FIG.14

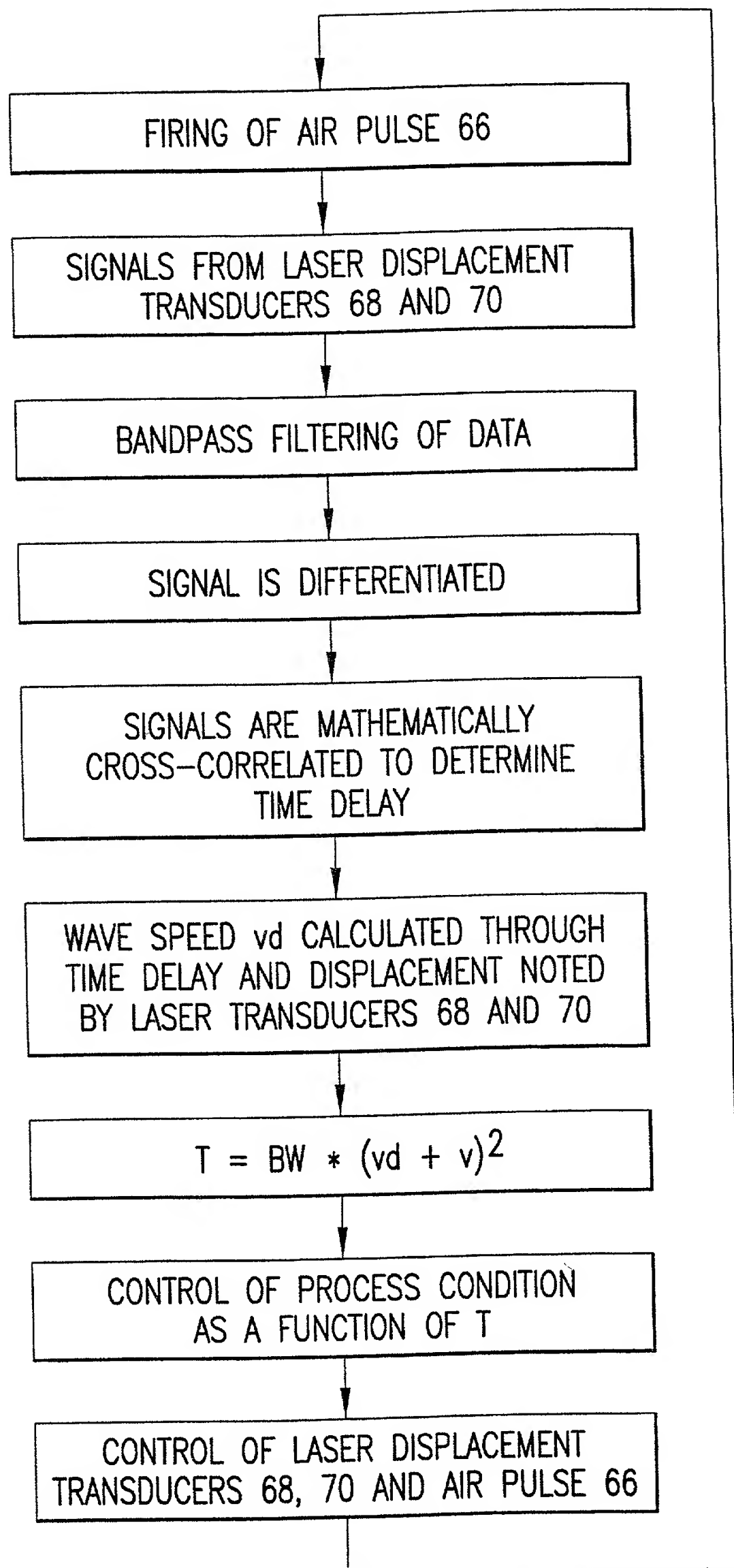


FIG.15